

ELIMINATING PARTICLES IN FUELS

On August 22, 2016, Intertek Hamilton in Ontario, Canada tested **XBEE Enzyme Fuel Technology** to measure the impact of its unique enzyme formula on reducing the harmful small particles in aged diesel fuel that are monitored under the ISO-4406 fuel cleanliness standard.

ASTM D 7619 is a light obscuration test method that uses laser light beams passing through a fuel sample to determine the size and quantity of the very small particles that block filters and can damage engines. Particles that block light create a shadow which is picked up by a computer-controlled light sensor, and the total amount of particles, as well as their specific sizes, is measured. The test method is quite accurate and is non-discriminating. Being a purely calculative test, it does not determine the composition of contaminate particles. It is designed to measure all 4-, 6-, and 14micron particles that may plug fuel filters or damage engines, including inorganic matter such as dust, catalyst fines, rust, and dirt, as well as organic matter, including gums, microbial matter, along with suspended water droplets.

XBEE does not affect the inorganic particles, but it does break down and reduce the size and amount of sticky organic particles that rapidly plug fuel filters, shortening their useful life. When left untreated, water in the fuel can erode metal parts and destroy injector tips. Water also displaces lubrication layers of motor oil and fuel, causing accelerated wear to moving parts. **XBEE** reduces the size of water droplets to microscopic levels, allowing them to be safely passed through the fuel system and harmlessly vaporized during combustion.

Test	Units	Neat aged diesel	XBEE aged diesel	Difference
≥ 4 µm	counts/ml	9,339	7,022	-24.81%
≥ 6 µm	counts/ml	2,280	1,608	-29.47%
≥ 14 µm	counts/ml	141	75	-46.81%

In this study, in average, **XBEE** enzymes eliminate a third of the particles contained in the fuel:

Annexes

Original report

Intert	Lab Reference Number: 2	IF Analysis 2016-HAML-001279 ntertek Signal Hill - Aged Diesel Fuel Samples for Analysis
Client: Contact: Address:	Intertek USA Inc Intercompany Accountant - USAD1 PO Box 696450 San Antonio, TX 78269 United States of America	Customer Reference(s): None
Customer Prod Sample Source Sample Locatio	: 2016-HAML-001279-001 luct Description: (NEAT, Aged Diese) e: Simple on: Submitted Samples ication: 2016-LOSA-001052-001.001	Sampled By: Client Sampled Date: 04-Aug-2016 0:00 Submitted Date: 22-Aug-2016 Tested Date: 22-Aug-2016 Report Date: 22-Aug-2016
Method ASTM D7619	Test Cumulative Count for Particles <mark>>=4 µm)</mark> Cumulative Count for Particles <mark>>=6 µm)</mark> Cumulative Count for Particles <mark>>=14 µm</mark>)	Result Units (9330) counts/mL (2280) counts/mL (141) counts/mL
Customer Prod Sample Source Sample Locatio	: 2016-HAML-001279-002 luct Description: XBEE-Treated, Aged Diesel	Sampled By: Client Sampled Date: 04-Aug-2016 0:00 Submitted Date: 22-Aug-2016 Tested Date: 22-Aug-2016 Report Date: 22-Aug-2016
Method ASTM D7619	Test Cumulative Count for Particles <mark>>=4 µm</mark> Cumulative Count for Particles <mark>>=8 µm</mark> Cumulative Count for Particles <mark>>=14 µm</mark>	Result Units 7022 counts/mL 1608 counts/mL 75 counts/mL
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Sign	ed: Abraham Kim, Laboratory Supervisor On behalf of Iftikhar Chughtai, Laboratory Manager	Date: August 22, 2016
2459804 Page 1 of 1		Init 1, Stoney Creek, Ontario, Canada L8E 5S7 22-Aug-2016 16:3) 529-5989 Email: HamLab@intertek.com CA120-001759